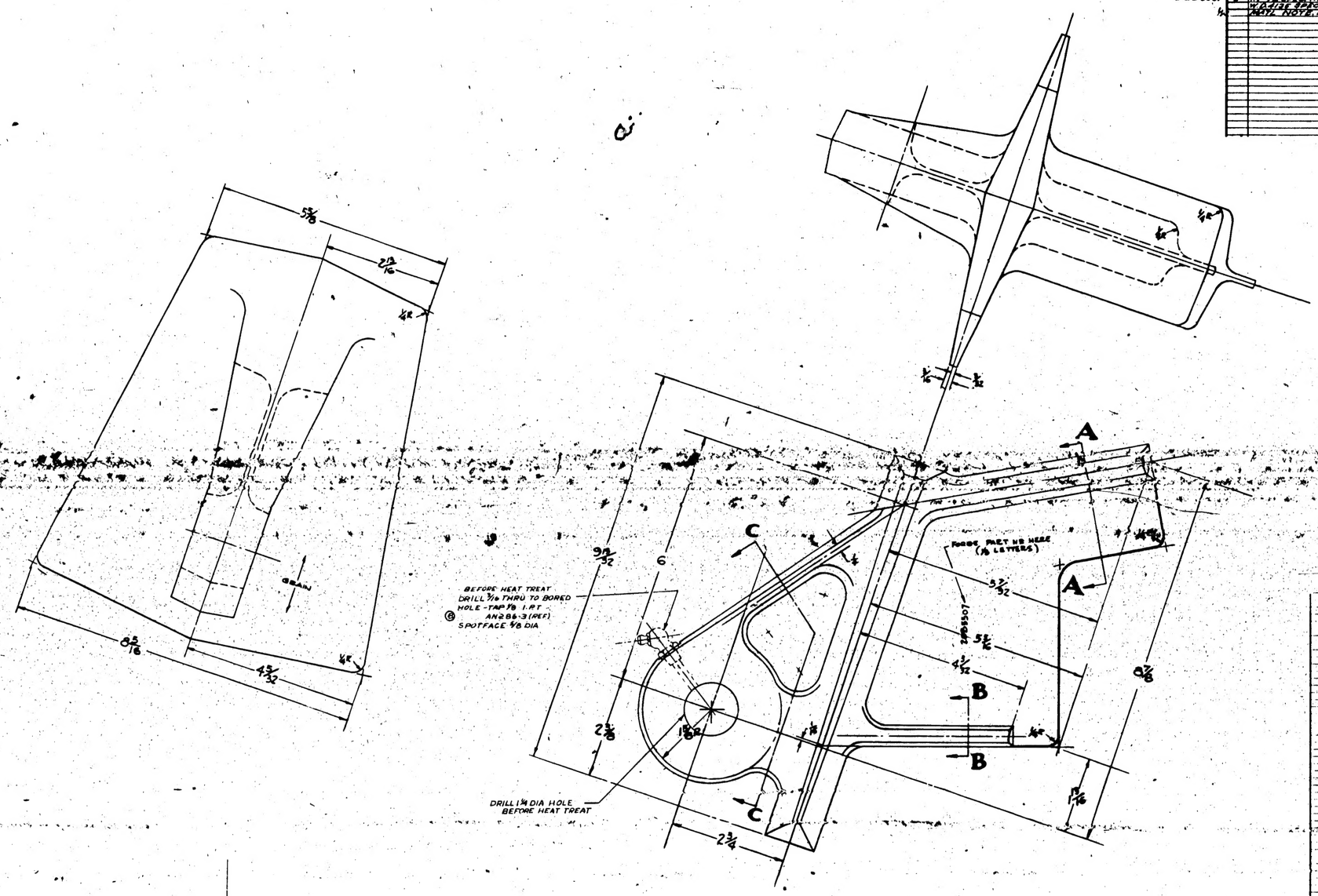
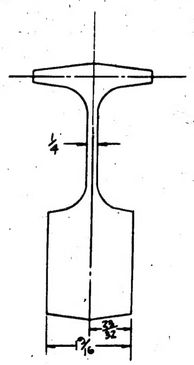
| LET | ALTERATION | DATE | BY | LET | ALTERATION | DATE | BY |
|---|---|---|---|---|---|---|---|
| A | FITTING, FORGING PRINT REPLACED TO 1/16 & BASIC AS NOTED THICKNESS CHGD. TO 1/16 ALL DRAFT ANGLES CHGD. TO 7° | | | | | | |
| B | REMOVED "LENGTH 8" FROM NO. LETT. PART OF TOOL | | | | | | |
| C | ON 3/4 DIA. NOTED WAS W/ 0.125 SPEC 1/16 R.P. ADD DETL. NOTE. NO WTCHG | | | | | | |

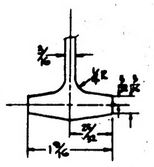
E.O.C. 2617 CA-10 20-SAME PER-SA K

E.O. B 0391 1/2

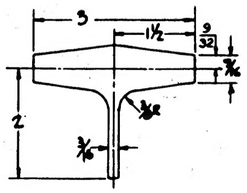



SECTION C-C




SECTION B-B




SECTION A-A

FINISH
SB-SAND BLAST

## NOTE

ALL RADII 1/2 UNLESS OTHERWISE NOTED
ALL DRAFT ANGLES 7°
3/16 MIN. THICKNESS EXCEPT AS NOTED
ALL CORNERS TO HAVE 1/16 RADII
PART TO BE ANNEALED BY VENDOR, TO BE HEAT TREATED TO 175,000 PSI BY PURCHASER

MATERIALS NOTE
(1) SAE 4135 CHROME MOLY STL AC SPEC 57-108-8
OR (2) SAE 4140 CHROME MOLY STL AN-QQ-S-752
OR (3) SAE X4130 CHROME MOLY STL AN-QQ-S-684

©

| | | | |
|---|---|---|---|
| 2 | SAND BLAST | SB | 2 |
| 1 | SAND BLAST | SB | 1 |
| PER-SA | | SB | 2 |

| REQ'D | DESIGN. | NEXT ASSY | REQ'D |
|---|---|---|---|
| 2 | | | |

REQUIREMENTS PER AIRPLANE 2 18
REPLACED BY
REPLACES
SHIP SHORT | SECTION CHANGE | 12" x 1'-0"

| PARTS NO. | DESIGN | MATERIAL | REQ. | -0 | -2 | -3 | -4 | -5 |
|---|---|---|---|---|---|---|---|---|
| | FORGING | STEEL CRM MOLY. | NOTED | | | | | |

PARTS LIST FOR ASSY.

A.C.
HEAT TREAT 175,000 PSI
FINISH SB
DRAFT 7/16 3-3-42
CHECK
INTERCHT
SET
SCALE
DATE

NAME FITTING - HULL, UPPER MAIN STRUT - FORGING

CONSOLIDATED AIRCRAFT CORP. San Diego, Calif.

GROUP J
DWG. 28B5507

H 438